## **ABSTRACT**

A surface covering is described wherein the surface covering includes at least one support surface, such as a core, with at least one base coating located on the support surface. The support surface preferably has a textured top surface. A printed pattern is located on the base coating and preferably the printed pattern is in register with the textured surface. At least one protective layer is located on the printed pattern. Methods of making the surface covering are further described.

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